



# CU570/CU572 Pure Cube Assembly Instructions



### Requirements:

- 2 People (recommended)
- Rubber Mallet
- Carpenters Hammer
- Carpenters Level
- Carpenters Square
- Tape Measure
- Cordless Drill

- Staple Gun
- 11/16" Drill Bit
- 7/16" Drill Bit
- Step Ladder
- Utility Knife
- Drill Bit set
- 2" hole Saw

It is highly recommended to view the assembly video prior to starting assembly!

[Click here to View the assembly process or scan the QR code.](#)





# CU570/CU572 Pure Cube Assembly Instructions

*Before you begin the installation of your Pure Cube Sauna,  
Please read these instructions completely.*

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Sauna Base Preparation

Make sure the base for your sauna is level with a slight slope to the back for drainage.

A solid base for your sauna is recommended and can be made from any of the following.



Concrete Pad



Wood Deck



Crushed Stone



Patio Stone/Paver Blocks

It is recommended to build a base larger than required to provide a sitting area for cooling off during your sauna session.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Sauna Assembly



Organize the pieces of your Pure Cube sauna.  
Start the assembly by laying out the floor supports.



Secure the corners of the floor supports together using 2 ½" (64mm) screws.  
Repeat for all 4 corners.



Using a tape measure, space out the floor joists evenly.



Once the floor joists are spaced out evenly, secure them through the predrilled holes using 2 ½" (64mm) screws.

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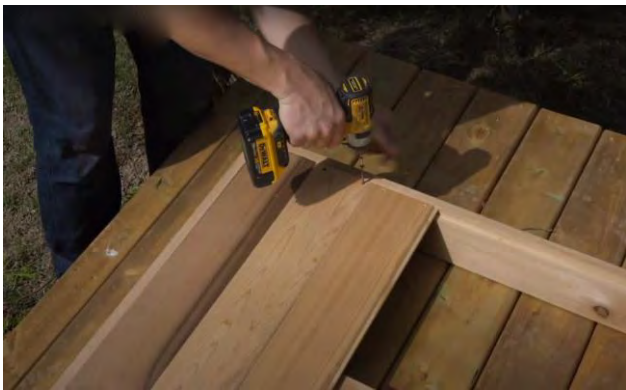
# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Sauna Assembly



Gather your tongue and groove floorboards.

Insert the floorboards into the frame ensuring that they are tight by tapping them together with a rubber mallet.



Fasten the floorboards into the outer floor joists with 1 ½" (38mm) screws.

For aesthetic purposes, don't secure the floorboards to the first inner joist from the front of the sauna.

The benches will cover the first 2 rows of screws.



Continue adding the floorboards in the same manner.

When you are down to the last 4 or 5 floorboards, do not secure them at this point.



Place your last floorboard into place.

You may use the rubber mallet to gently finesse the last board into place.

Fasten the remaining floorboards.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Sauna Assembly



To start the assembly of the walls, gather 3 narrow panels and 1 corner post.



Secure the post to the first narrow panel using the provided 2 3/4" (70mm) Connector Lag Bolts.

Note that the walls should be assembled so the screws and bolts should be on the outside of the sauna.



Secure a wide panel to the corner post in the same manner to make the sauna corner.



Connect the 3 narrow wall panels together using the 2 3/4" (70mm) connector bolts and a connector cap nut.

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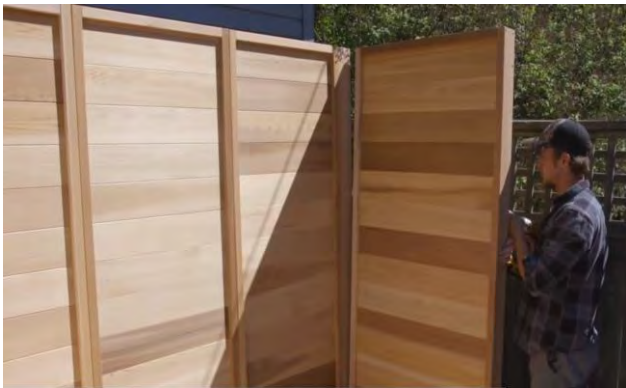
## Sauna Assembly



Using the provided hex keys, snug up all the bolts.



Secure another corner post to the other end of the assembled narrow panels using the 2 ¾" (70mm) connector lag screws through the predrilled holes.



Secure a wide panel to the corner post using the provided 2 ¾" (70mm) Connector Lag Bolts.



Using a tape measure, ensure that the walls stick out 1 ½" past the base of the sauna on the back and sides.

You can use a rubber mallet to tap into the correct place.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Sauna Assembly



Assemble the narrow panel and wide panel together using the 2 ¾" (70mm) connector bolts and connector cap nuts.

Repeat on opposite side



Secure a corner post to the narrow panel using the provided 2 ¾" (70mm) connector Lag Bolts.

Repeat on opposite side.



Bring in one of the glass panels to start the assembly of your front wall.

This will be either a full glass panel or semi privacy panel depending on what was ordered.



With the panel flush to the post, secure the panel to the post using the 2 ¾" (70mm) connector lag bolts in the predrilled holes.

Repeat for the second glass panel on the other side.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Sauna Assembly



Place the glass door between the front panels.



Secure the panels together post using the 2 3/4" (70mm) connector lag bolts in the predrilled holes.

Repeat on opposite side of door.



Place the 2 roof panels on top of the sauna.

The overhang on the panel goes to the back of the sauna.



Ensure the roof panels are flush with the wall panels.

To make the next steps easier, line the panels up as close as possible to each other.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Sauna Assembly



Inside , line up the holes and fasten the roof panels together with 2  $\frac{3}{4}$ " (70mm) connector bolts and connector cap nuts.

When you have the roof panels connected, tighten up the bolts with a drill and hex key.



Place the front trim pieces so that it sits  $\frac{3}{4}$ " (19mm) below the joint of the roof and the wall panels.

The trim should overhang evenly on both sides 1  $\frac{1}{2}$ " (38mm).



Secure the front trim piece from the inside of the sauna using the 2  $\frac{3}{4}$ " (70mm) connector lag bolts through the predrilled holes.



Repeat the process for the side trim on both sides of the sauna in the same manner.

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## Sauna Assembly



On the outside, with the sides and front of roof panels flush to the wall panels, secure the wall panels to the roof panels using two 2 ½" screws in each wall panel.



Lay out the EPMD Membrane over the roof panels.



Once the membrane is laid out evenly, tuck it along the trim and staple it to the top of the fascia trim.

Continue to staple the membrane down on the 3 sides that have the trim installed.



Use a utility knife to cut the excess rubber close to the edge of the front trim piece.

Repeat for both sides.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Sauna Assembly



Place the roof caps snugly over the trim pieces.



Secure the roof caps using 1 ½" (38mm) screws.



Use a utility knife to cut the excess rubber in the corners of the back of the sauna.



Cut off just enough to tuck the membrane underneath the roof panel.

If needed, you can tack the membrane in place with a finishing nail or screw.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Sauna Assembly



Place the back trim snug under the lip of the roof and secure with a 2 ½" screw on each end.



Secure the back trim piece from the inside of the sauna using the 2 ¾" (70mm) connector lag bolts through the predrilled holes.



Install the door handle by placing the provided 2" (50mm) lag screws through the inner handle (short) into the outer handle (longer)

Use the hex key to snug up, do not tighten all the way.



Ensure the outer handle lines up with the magnetic catch on the door frame and then tighten the lag screws completely.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Sauna Assembly



On the inside of the sauna, secure the wall panels to the floor using 2 - 2 ½" screws in each wall panel.



Secure all of the wall panels to the floor.



Secure the 2 door trim pieces (narrow trim) over the seams beside the door using staples or finishing nails.



Repeat the process with the wall trim pieces (wide trim) over the rest of the seams around the sauna.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Bench Assembly

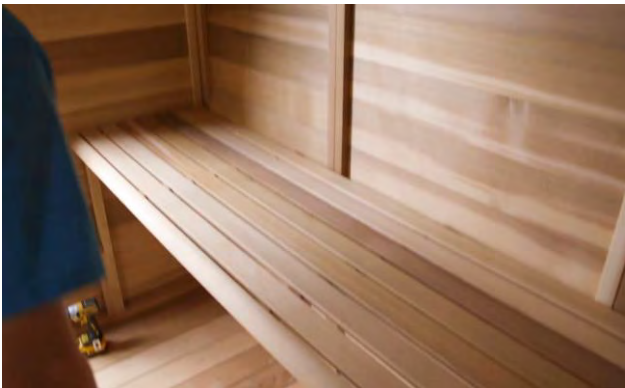


Bring in your bench supports and place 1 support at either end of the back wall.



Ensure the bench supports are tight to the side and back walls, then secure the supports to the walls and floor using 2 ½" (64mm) screws.

Repeat on opposite end.



Bring in the top bench and place it on top of the bench supports.



Line up the remaining bench supports with the braces on the bottom of the top bench.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Bench Assembly



Make sure the supports are square then secure them to the floor with 2 ½" (64mm) screws.



Secure the bench supports to the top bench from underneath using 2 ½" (64mm) screws.



Position the bottom bench on top of the lower section of the bench supports.

The braces on the bottom of the bench should be aligned with the bench supports.



Secure the bench supports to the bottom bench from underneath using 2 ½" (64mm) screws.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Bench Assembly



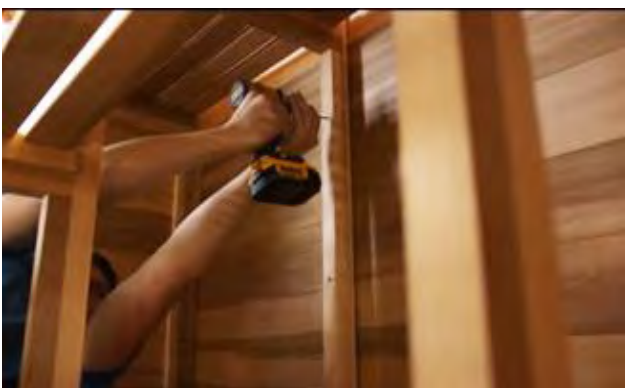
Line up the top bench front enclosure with the bench supports.



Secure the top bench enclosure to the bench supports between the slats using 2 ½" (64mm) screws.



Before putting on the lower bench enclosure, slide the backrest supports behind the top bench.



Ensure they align flush behind the bench supports and secure with 2 ½" (64mm) screws.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Bench Assembly



Ensure the backrest is level on the backrest supports and secure the backrest by screwing it in between the slats using 2  $\frac{3}{4}$ " (64mm) screws.



You can now secure the lower front bench enclosure to the bench supports by screwing between the slats using 2  $\frac{1}{2}$ " (64mm) screws.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Electric Heater Installation (Optional)



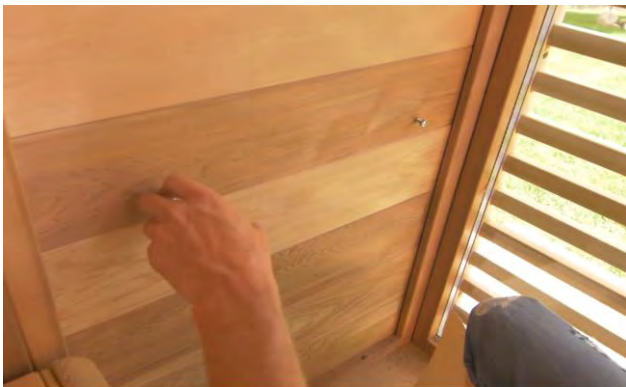
To start the installation of the electric heater, measure the width of the stove mounting holes.



Measure the height of the mounting holes and add 6" (152mm).



Transfer the measurements to the side wall of the sauna where the heater will be placed.



Install the supplied support screws into your marks as shown.

Screw them in until they are about ¼" (6mm) out of the wall.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Electric Heater Installation (Optional)



Hang the electric heater on the screws.

Screw 2 more screws in the bottom holes of the heater and once the heater is level, you can tighten up all 4 screws.

Place Rocks in heater as per heater instructions.



Locate the pieces for your heater guard.

Stand the 2 Assembled side pieces of the heater guard on edge with pre-drilled holes on the bottom.



Screw heater guard support to either side using (2) – 1 ½" (38mm) screws per side.

Repeat for the bottom heater guard support.



Place 2- 2 ½" (64mm) screws into the pre-drilled holes on either side of heater guard to prepare for mounting.

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Electric Heater Installation (Optional)



Center the guard around the heater and secure to wall with the preplaced screws.

Ensure the guard is level and secure the other side.



Wash the layer of rock dust off of the sauna rocks before using them.

When your sauna is set up and working you should “break-in” the sauna before using it for the first time by turning on the heater to its highest setting and operate it for about 1 hour.

This is recommended to burn off any oils impurities from manufacturing, and it also “cures” the woodwork.

- *All wiring should be installed according to the heater manufacturers instructions and by a licensed electrician.*

- **Do NOT use a G.F.I breaker**

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# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Vent Installation

In most cases, venting is not required for proper sauna function, however it increases air flow circulation as well as ventilation when the sauna is not in use.

Many people prefer not to install vents in prefabricated saunas.

Generally, you have access to add a vent to your sauna once assembled if it is deemed necessary.

### Vent Kit Contents

Stainless Steel 3" x 7" Grill (X2)

1 ½" Stainless Steel Screws (X12)

### Tools Required

Hole Saw or Drill Bit to drill holes.

Cordless Drill w/ Robertson bit.



The Location of the vent depends on the type of sauna purchased and the location of the heater. Use the following instructions as a guide to help you determine where the vent should be located.

Inlet – Low below heater

Outlet – High up at far corner away from heater

Ex. Saunas with the heater on the back wall in the middle, the inlet would go under heater on the back wall and the outlet would go high on the front wall.

Saunas with the heater on the front wall would have the inlet under the heater on the front wall and the outlet high on the back wall for maximum airflow.

For Saunas with wood heaters, get the inlet as close as possible to the wood heater and the outlet high in the opposite corner.



Inlet under electric heater on Back wall



Inlet beside wood heater on Back wall

# CU570/CU572 Pure Cube Outdoor Sauna Assembly Instructions

## Vent Installation



Drill inlet holes with a 2" (51mm) hole saw under the heater close to the floor.

Only go halfway through to prevent splintering and drill the remainder from the other side of wall.

A 2" (51mm) diameter hole was used in pictures but more holes with a smaller drill size will also work)



Install 1 of the stainless-steel vent grills over the inlet holes on the outside of the sauna centered over the holes using 6 - 1 ½" (38mm) screws.



On the wall opposite the heater, close to the top, drill the outlet holes in the same manner as the previous step.

Install the cedar vent cover over the outlet holes on the inside of the sauna with a 1 ½" screw tightening the screw enough that the vent cover still rotates smoothly.



Install the other stainless-steel vent grill centered over the holes on the outside of the sauna using 6 - 1 ½" (38mm) screws.

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## MAINTAINING YOUR SAUNA AFTER INSTALLATION

### Interior

It is recommended to vacuum or sweep out the inside of your sauna frequently to remove dirt and other debris.

Under normal conditions, a slight wash of the floor and benches with warm soapy water several times a year will maintain its cleanliness. You can use a sheet of fine grit sandpaper or a low pressure wash to remove more stubborn stains or for a deeper cleaning of the interior of your sauna.

**Never use ammonia or harsh cleaners as they can turn the wood gray.**

### Exterior

Depending on the humidity and weather conditions in your area, the cedar will either shrink or expand based on the amount of moisture absorption. The desired effect is to have the cedar expand into the bands therefore making the sauna staves much tighter.

Over time the lumber will weather naturally as a result of sun and rain, it will change into a weathered grey colour. This natural weathering will not harm the wood or impair the sauna's performance.

If you wish to retain the natural color of your Dundalk Leisurecraft Sauna, there are many cedar stains on the market and almost as many opinions as to which is best.

We encourage you to rely on your own research and referrals.

Recommended Stains Include:

Behr Premium Semi-Transparent Waterproofing Stain & Sealer

Sikkens Proluxe Cetol SRD Translucent Stain

<https://www.realcedar.com/outdoor/finishing-choices/>

**Note: never treat the interior of the Sauna, and never apply paint or varnish to the exterior.**



### *Water Seepage*

Some minor water seeping into the sauna is expected and normal for an outdoor sauna.

If your sauna is properly installed, you should not have water dripping in but you should expect some water seepage, especially on the top and sides of the sauna.

This is due to the porous characteristics of the wood and to the ball-and-socket profile design of the staves. Water Seepage will not harm the sauna. The moisture will evaporate once you turn on the heater and the sauna heats up.

If the water marks are bothersome, they can be easily removed with a light sanding (80 or 100 grit)





## HOW TO TAKE A SAUNA

1. Pre-heat your sauna to the desired temperature (usually between 80-100°C)
2. While it's warming up, take a nice hot shower.
3. Enter the pre-heated sauna, relax and allow your body to perspire in the soft dry heat. Do not throw water on the rocks during the first part of the session.
4. Cool off with a cold shower or a quick swim in a lake or pool.
5. Re-enter the sauna and sprinkle water on the rocks. This will increase humidity to assist in perspiration. Half a cup every 5 minutes should be enough. Too much water will just cool off the rocks and you'll get less steam.
6. After a 20-30 minute sauna, cool off in the shower or lake or pool.
7. Repeat this sauna/cold shower process as often as desired.
8. After each use, leave the door fully open for a few hours if possible so the wood can dry out.

**These are guidelines only. Enjoy your sauna in whichever way you desire.  
Children must be supervised by an adult.**

## WARRANTY

LeisureCraft warrants our saunas against defects in materials and workmanship under normal/residential use for a period of five (5) years, as applicable, from the date of receipt of the product by the original end-user consumer. This warranty does not apply to normal wear and tear and/or natural weather conditions. This warranty does not cover regular required maintenance of the sauna, (eg. Tightening bands on the barrels, cleaning or staining the sauna) refer to your sauna assembly manual for maintenance guidelines. This warranty does not cover misuse or negligence and the manufacturer and associated retailers are not liable for any injury or damage caused by the product. This warranty is a parts only warranty and any service or labor costs would not be considered as part of the 5 year warranty.

Purchaser Name: \_\_\_\_\_ Date: \_\_\_\_\_

Purchased From: \_\_\_\_\_

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