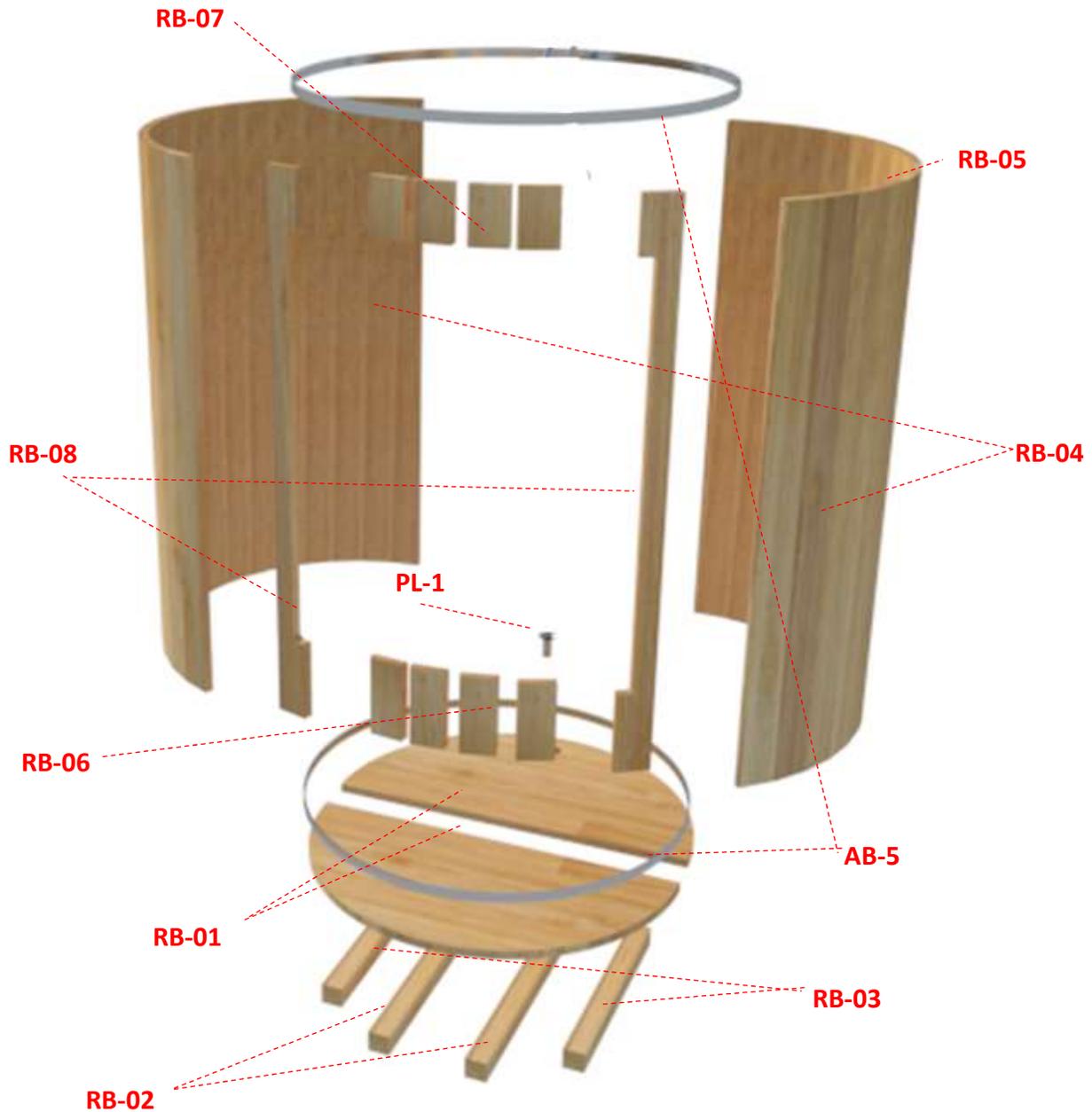




Model 580S - Rainbow Outdoor Barrel Shower

Parts Identification & Assembly Instructions



RB-01	2	Shower Half Moon Floor Section
RB-02	2	Long Floor Support
RB-03	2	Short Floor Support
RB-04	32	Standard Shower Staves
RB-05	1	Narrow Shower Stave
RB-06	4	Short Bottom Staves 12"
RB-07	4	Short Top Staves 8"
RB-08	2	Door Side Staves
AB-5	2	5' Aluminum Shower Bands with Hardware
PL-1	1	Shower Drain Plug



Model 580S - Rainbow Outdoor Barrel Shower

Parts Identification & Assembly Instructions



Optional Shower Hardware



Economy Shower Hardware
(Cold water Only)



Platinum Shower Hardware
(Hot & Cold)
(Full stainless steel with hand held shower)

Packaging
84" x 45" x 24" 430 lbs
213cm x 114cm x 61cm 195kgs





Model 580S - Rainbow Outdoor Barrel Shower

Parts Identification & Assembly Instructions

1. Using a clean and level area for assembly, place both Floor Sections (RB-01) on the level ground.



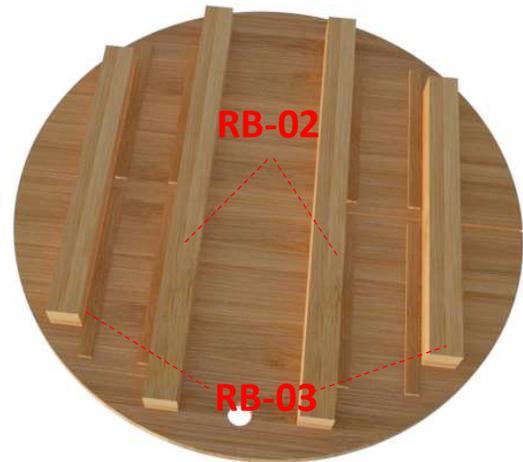
2. Line up the Floor Sections (RB-01) and screw together in the pre drilled holes.

*Make sure the ends are flush

3. Place the Long Floor Supports (RB-02) against the guide and secure to the assembled floor with screws.

Repeat for the outside Short Floor Supports on the outside guides.

* Ensure supports are centered and not covering the outside Bessel.



4. Flip over the assembled floor.



Model 580S - Rainbow Outdoor Barrel Shower

Parts Identification & Assembly Instructions

5. Insert the drain into the hole in floor and tighten firmly.



6. Attach the Short Bottom Staves to the sauna floor across from where the drain plug is located..



7. Continue to add the short bottom staves using a rubber mallet if needed to ensure they are tight.



8. Attach the left door stave (RB-08).



Model 580S - Rainbow Outdoor Barrel Shower Parts Identification & Assembly Instructions

9. Attach the right side door stave.



10. Continue to attach staves around the shower ensuring they are tight together. Use a rubber mallet if required.

11. Attach the stave with the holes for the shower head assembly adjacent to the floor drain.

* It will have one hole for the economy shower head and 2 holes for the premium shower head assembly (as shown)





Model 580S - Rainbow Outdoor Barrel Shower

Parts Identification & Assembly Instructions

12. Continue to attach staves around the shower ensuring they are tight together. Use a rubber mallet if required.



13. When you get to the last staves, they will be slightly bent outwards, this is normal.



14. Tap the last staves together until the shower starts to take the right shape.



Model 580S - Rainbow Outdoor Barrel Shower

Parts Identification & Assembly Instructions

15. Fit the short top stave assembly in between the left and right door sides.



16. Secure with provided screws.

17. Carefully unwrap the aluminum shower bands. Bring the ends of the band together and connect with the threaded rod and nuts. Hand tighten only.

Slide one of the aluminum bands over the top of the shower.





Model 580S - Rainbow Outdoor Barrel Shower

Parts Identification & Assembly Instructions

18. With a helper, wrap the second band around the bottom of the shower and connect the ends in the same manner as the top band.

Make sure the bands are 2" from the top and bottom all the way around the shower.

Using a wrench or impact driver, tighten each band a little at a time, starting with the bottom.

Tighten the band in stages- bottom first then top.

Work around the shower, hitting each stave with a firm tap on the bottom band, you will see each stave sit a little tighter.

Follow the same procedure for the top band.

Use a wrench to ensure both bands are very tight. Hearing the wood "creak" is common.



19. Attach the optional shower head assembly to the shower according to the manufacturers instructions.

